## Processing of titanium

## Cut: KT

## KT cut: Especially for processing of titanium.

At 850 °C titanium reacts with the oxygen in the ambient air and forms a surface with undesired material characteristics (e.g. discolourations, insufficient polishing capacity, embrittlement, etc.). Due to the special diagonal cut the tools with the KT cut offer a larger swarf-cutting volume so that the swarf comes off the tool more easily and the friction is reduced. This special cut avoids overheating of the titanium caused by friction heat. Consequently, this cut ensures efficient and careful removal of material and produces a smooth surface.

Working Material REF ISO-No.	speed rpm Diatit		resin	resin	metal/pd- based		
Material	Diatit					10-15,000	
REF						10 10,000	
WHAT I HAVE A REAL PROPERTY OF A						D194 KT 23 controlled	3: For processing of
	D194 KT 23						ult to access.
	509 104 194190 023			-			
ISO-No.	D194 KT 40 509 104 194190 040				-		
REF	D194 KT 50						
ISO-No.	509 104 194190 050						
Application	on field	Plaster	Denture resin	Veneer resin	Precious metal/pd- based	Titanium	Ceramic
Working	Working speed rpm					size 23+40: 20-25,000 size 50: 20,000	
Material	Diatit						
REF ISO-No.	D198 KT 23 509 104 198190 023						
Application	on field	Plaster	Denture resin	Veneer resin	Precious metal/pd- based	Titanium	Ceramic
Working	speed rpm					25-30,000	
Material	Diatit						
REF ISO-No.	<b>D263 KT 40</b> 509 104 263190 040						
Application	on field	Plaster	Denture resin	Veneer resin	Precious metal/pd- based	Titanium	Ceramic
Working	speed rpm					20-25,000	

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